

8:00 a.m. **National Arts Action Summit Registration Check-In**
 –4:00 p.m. *Pre-Registered Attendees, On-Site Registration, and Nancy Hanks Lecture Ticket Pick-Up:*
 Level 4 Foyer (M4)

8:30 a.m. **Orientation & Federal Landscape**
 –9:15 a.m. Independence Ballroom (M4)

State Captain Briefing
 Capitol/Congress Room (M4)

9:25 a.m. **Advocacy Training for Novice Attendees**
 –9:50 a.m. Independence Ballroom (M4)

Legislative and Political Update for Advanced Attendees
 Capitol/Congress Room (M4)

10:00 a.m. **Briefing on the National Endowment for the Arts, Charitable Giving, and Education Policy**
 –10:45 a.m. Independence Ballroom (M4)

10:55 a.m. **Facts and Figures to Make Your Case & Congressional Meeting Role-Play**
 –11:55 a.m. Independence Ballroom (M4)

12:00 p.m. **Buffet Lunch and Speaking Program**
 –1:00 p.m. Independence Ballroom (M4)

1:10 p.m. **Breakout Sessions on Policy Issues**
 –1:40 p.m. Choose one of the following:
 A. **Protecting the Arts in Higher Education:** Chinatown Room (M3)
 B. **Diving Deeper: K-12 Education Policy:** Archives Room (M4)
 C. **Supporting the Arts in Transit Projects:** Judiciary Square Room (M3)
 D. **Expanding Arts and Technology:** Shaw/LeDroit Room (M3)
 E. **Advancing Arts and Health:** Capitol/Congress Room (M4)

1:50 p.m. Choose one of the following:
 –2:20 p.m. A. **Supporting our Military and Veterans Through the Arts:** Capitol/Congress Room (M4)
 B. **Strengthening the Arts and Juvenile Justice:** Shaw/LeDroit Room (M3)
 C. **The Latest in Tax Policy for Artists, Organizations, and Philanthropy:**
 Archives Room (M4)
 D. **Legislating the Creative Economy:** Chinatown Room (M3)
 E. **Supporting Cultural Exchange and Engaging International Artists:**
 Judiciary Square Room (M3)

2:20 p.m. **Refreshment Break**
 –2:40 p.m. Level 4 Foyer (M4)

2:40 p.m.

–3:30 p.m.

Strategy Sessions

Choose one of the following:

A. Diversity, Equity, and Inclusion: Initiatives in Action:

Independence Ballroom (M4)

B. Strategies for Empowering Student and Youth Leaders in Advocacy:

Capitol/Congress Room (M4)

C. Working with Business Leaders: Why the Arts Matter to Companies and Communities:

Shaw/LeDroit Room (M3)

3:35 p.m.

State Delegation Planning Time

State delegations will be assigned specific meeting rooms. Stay tuned for room assignments.

4:30 p.m.

–5:15 p.m.

Americans for the Arts Action Fund Reception and Fundraiser

Tulip Room (Mezzanine Level)

- Stop by the Americans for the Arts Action Fund Resource Table during the day to sign up in advance. Minimum contribution of \$50 to the Arts Action Fund is required. Drinks and hors d'oeuvres provided.
 - Special remarks by Congressional STEAM Caucus Co-Chair **Representative Suzanne Bonamici** plus the Arts Action Fund's President & CEO **Robert Lynch** and Executive Director **Nina Ozlu Tunceli**.
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6:00 p.m.

The 33rd Annual Nancy Hanks Lecture on Arts & Public Policy

The John F. Kennedy Center for the Performing Arts, Eisenhower Theater

- Doors open at 6:00 p.m. Program begins at 6:30 p.m.
 - You must pick up your tickets prior to Lecture. Tickets available for pick up at the Marriott Marquis, Level Four Foyer (M4), 8:00 a.m.–4:00 p.m. (Pre-registration required.)
 - Buses leave from Marriott Marquis to Kennedy Center, 4:45 p.m.–6:00 p.m. (TBA bus p/u location.)
 - Buses leave from Kennedy Center to Marriott Marquis, 7:45 p.m.–8:15 p.m. (TBA bus p/u location.)
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Tuesday, March 31, 2020

8:30 a.m.

–10:00 a.m.

Congressional Arts Kick Off Event

Hart Senate Office Building, Room 216

- Doors open at 8:00 a.m.
 - Transportation to Capital Hill not provided. Registrants will need to use taxi, ride sharing services, or Metrorail transportation to the Union Station Metro Stop (red line).
 - The 2020 Congressional Arts Leadership Award will be presented to **Congressman Ken Calvert** (R-CA).
 - Featuring remarks by **NEA Chairman Mary Anne Carter**, **NEH Chairman Jon Peede**, and **members of Congress**.
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10:00 a.m.

–5:30 p.m.

Capitol Hill Visits

- State Captains lead team visits to Congressional Offices for their pre-scheduled appointments.